

**1. Identification**

**Product identifier** RLT 25  
**Other means of identification**  
**Product code** RLT 25  
**Recommended use** Steam and Condensate Treatment  
**Recommended restrictions** For Industrial Use Only  
**Manufacturer/Importer/Supplier/Distributor information**  
**Manufacturer**  
**Company name** Summit Water Treatment, Inc.  
**Address** 7127 Homestead Road  
Suite F  
Ft. Wayne, IN 46814  
United States  
**Telephone** 1-877-672-5780  
**E-mail** Not available.  
**Emergency phone number** 1-800-424-9300

**2. Hazard(s) identification**

**Physical hazards** Not classified.  
**Health hazards** Acute toxicity, oral Category 4  
Acute toxicity, dermal Category 4  
Acute toxicity, inhalation Category 4  
Skin corrosion/irritation Category 2  
Serious eye damage/eye irritation Category 1  
Specific target organ toxicity, single exposure Category 3 respiratory tract irritation  
**Environmental hazards** Not classified.  
**OSHA defined hazards** Not classified.

**Label elements**


**Signal word** Danger  
**Hazard statement** Harmful if swallowed. Harmful in contact with skin. Causes skin irritation. Causes serious eye damage. Harmful if inhaled. May cause respiratory irritation.  
**Precautionary statement**  
**Prevention** Avoid breathing mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing. Wear eye/face protection.  
**Response** If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.  
**Storage** Store in a well-ventilated place. Keep container tightly closed. Store locked up.  
**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.  
**Hazard(s) not otherwise classified (HNOC)** None known.  
**Supplemental information** None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Cyclohexylamine		108-91-8	15 - 20
Other components below reportable levels			> 80

### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a POISON CENTER or doctor/physician if you feel unwell.
<b>Skin contact</b>	Remove contaminated clothing. Wash with plenty of soap and water. Get medical advice/attention if you feel unwell. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
<b>Ingestion</b>	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Not applicable, non-combustible. Use fire-extinguishing media appropriate for surrounding materials.
<b>Unsuitable extinguishing media</b>	Not applicable.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors and spray mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	<p>This product is miscible in water.</p> <p>Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.</p> <p>Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.</p>
<b>Environmental precautions</b>	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Do not get this material in contact with eyes. Avoid inhalation of vapors and spray mists. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Do not taste or swallow. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.
<b>Conditions for safe storage, including any incompatibilities</b>	Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values

Components	Type	Value
Cyclohexylamine (CAS 108-91-8)	TWA	10 ppm

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Cyclohexylamine (CAS 108-91-8)	TWA	40 mg/m <sup>3</sup>
		10 ppm

**Biological limit values** No biological exposure limits noted for the ingredient(s).

### Exposure guidelines

#### US - California OELs: Skin designation

Cyclohexylamine (CAS 108-91-8) Can be absorbed through the skin.

**Appropriate engineering controls** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles) and a face shield.

#### Skin protection

**Hand protection** Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

**Other** Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection** In case of insufficient ventilation, wear suitable respiratory equipment. Chemical respirator with organic vapor cartridge.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations** Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

**Physical state** Liquid.

**Form** Liquid.

**Color** Colorless.

**Odor** Ammoniacal.

**Odor threshold** Not available.

**pH** 12.0 estimated

**Melting point/freezing point** Not available.

**Initial boiling point and boiling range** > 270 °F (> 132.22 °C)

**Flash point** > 200.0 °F (> 93.3 °C)

**Evaporation rate** Not available.

<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	> 3.0
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Complete.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	8.15 lbs/gal
<b>Percent volatile</b>	100 %
<b>Specific gravity</b>	0.98

## 10. Stability and reactivity

<b>Reactivity</b>	Reacts violently with strong acids. This product may react with oxidizing agents.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Avoid temperatures exceeding the flash point. Do not mix with other chemicals. Contact with incompatible materials.
<b>Incompatible materials</b>	Acids. Oxidizing agents. Aluminum.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Harmful if inhaled.
<b>Skin contact</b>	Harmful in contact with skin. Causes skin irritation.
<b>Eye contact</b>	Causes serious eye damage.
<b>Ingestion</b>	Harmful if swallowed.

<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain.
---	---

### Information on toxicological effects

<b>Acute toxicity</b>	In high concentrations, vapors are anesthetic and may cause headache, fatigue, dizziness and central nervous system effects. Harmful if inhaled. Harmful in contact with skin. Harmful if swallowed. May cause respiratory irritation.
<b>Skin corrosion/irritation</b>	Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Causes serious eye damage.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.

<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	
	Not listed.
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	May cause respiratory irritation.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	
<b>Partition coefficient n-octanol / water (log Kow)</b>	
Cyclohexylamine	1.49
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

<b>UN number</b>	UN2735
<b>UN proper shipping name</b>	AMINES, LIQUID, CORROSIVE, N.O.S. (CYCLOHEXYLAMINE)
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Packing group</b>	II
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

### DOT



## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.  
All components are on the U.S. EPA TSCA Inventory List.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### CERCLA Hazardous Substance List (40 CFR 302.4)

Cyclohexylamine (CAS 108-91-8) Listed.

### SARA 304 Emergency release notification

Cyclohexylamine (CAS 108-91-8) 10000 LBS

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - Yes  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

### SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity	Threshold planning quantity	Threshold planning quantity, lower value	Threshold planning quantity, upper value
Cyclohexylamine	108-91-8	10000	10000 lbs		

**SARA 311/312 Hazardous chemical** No

### SARA 313 (TRI reporting)

Not regulated.

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Cyclohexylamine (CAS 108-91-8)

**Safe Drinking Water Act (SDWA)** Not regulated.

### US state regulations

#### US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

#### US. Massachusetts RTK - Substance List

Cyclohexylamine (CAS 108-91-8)

#### US. New Jersey Worker and Community Right-to-Know Act

Cyclohexylamine (CAS 108-91-8)

#### US. Pennsylvania Worker and Community Right-to-Know Law

Cyclohexylamine (CAS 108-91-8)

#### US. Rhode Island RTK

Cyclohexylamine (CAS 108-91-8)

#### US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

**Issue date** 06-01-2015

**Version #** 01

**HMIS® ratings**  
 Health: 1  
 Flammability: 1  
 Physical hazard: 1  
 Personal protection: D

**Disclaimer** Seller cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.